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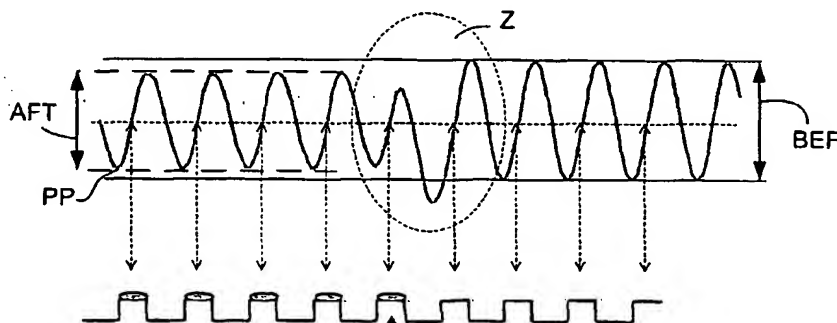
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(54) Title: **REWITABLE OPTICAL MEDIUM, APPARATUS FOR READING AND/OR FOR WRITING IT AND PROCESS FOR MANUFACTURING A REWITABLE DISC.**



(57) Abstract: In this optical medium (1), a pre-groove track (5) which generates a tracking signal called PP signal, is embedded between layers (40 and 41) of material. This PP signal varies considerably between written and empty tracks. The reading and/or the writing can be disturbed to a large extent. An optical medium formed by a material which presents a slightly positive weak variation in the phase between written track and unwritten track and an average reflection coefficient of an order of magnitude of 0.5 or greater avoids this disturbance.